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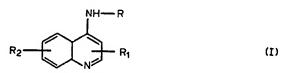
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(71) Inventors JEAN ARMAND PAUL RENAULT and SYLVIANNE MADELEINE JEANNE RENAULT

(54) IMPROVEMENTS IN OR RELATING TO NEW 4-AMINO-QUINOLINE DERIVATIVES PROCESS FOR THEIR PREPARATION AND THERAPEUTIC APPLICATIONS THEREOF

(71) We, SERDEX, Societe d'Etudes, de Recherches, de Diffusion et d'Exploitation, a French Body Corporate, residing at Tour Beau 20 Rue Jean-Jaures, 92800 Puteaux, France, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—
This invention relates to new 4-amino-quinoline derivatives having the

general formula:



in which R is a straight- or branched-chain alkyl group having at least 10 carbon atoms and R₁ and R₂, which may be the same or different, each represent typically hydrogen, halogen, an alkyl, aryl, hydroxy, ether, thioether, amino, alkylamino, 10 dialkylamino, nitro or trifluoromethyl group, and the acid addition salts of said derivatives

R₁ and R₂ are preferably each hydrogen, halogen, or a lower alkyl, phenyl, hydroxy, lower alkoxy, loweralkyl-thio, lowerdialkylamino, nitro or trifluoromethyl group, By "lower alkyl" or "lower alkoxy" are meant groups of this

type containing 1—6 carbon atoms.

The acids useful to convert the compounds (I) to salt form are preferably thereapeutically acceptable acids.

Indeed, it was found that the compounds (I) and their salts exhibit useful therapeutic properties, particularly antamoebic, antibacterial and antifungal properties which make them applicable in human and veterinary medicine.

The compounds (I) may be prepared by reacting, preferably at elevated temperature, in the presence or in the absence of solvent, a quinoline of the formula:

$$R_2$$
 R_1 (II)

in which X represents a cleavable grouping of the halogen (chlorine, bromine, iodine), HO, aryloxy (Ar—O—), alkyl or aryl thioether, alkyl or arylsulfonyl type, with a primary amine NH₂R.

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Useful solvents include alcohols, nitro derivatives (e.g., nitromethane), acetonitrile, or phenol, or mixtures thereof.

The reaction is generally conducted by reacting one mole of (II) with 2.2 moles of amine NH₂R, preferably at elevated temperature. The reaction may also be carried out by using simply one mole of amine NH₂R, provided it is conducted in the presence of a tertiary amine such as triethylamine capable of binding the XH formed and which does not react with compound (II). This technique is particularly useful when X is halogen, the resulting triethylamine salt being water soluble, whereas the salt of amine NH₂R is not.

It should be noted that after the compound (I) is obtained it may be converted to another compound (I) by chemical modification of substituents R₁ and/or R₂. Thus, a hydroxy substituent may be converted to a halogen substituent by action of the corresponding phosphorus oxyhalide. Similarly, an alkoxy substituent may be cleaved to a hydroxy group, and a halogen substituent may be converted to hydrogen by catalytic hydrogenation.

As a modification, it is also possible to reduce an amide (III), in which R, is an alkyl chain having at least 9 carbon storms to an amide (IV), which likely the life is the same of the least 9 carbon storms.

alkyl chain having at least 9 carbon atoms, to an amine (IV), using lithium aluminium hydride in a solvent such as ether, or dioxan.

$$R_2$$
 R_1
 R_2
 R_1
 R_2
 R_3
 R_4
 R_1
 R_2
 R_1
 R_2
 R_1
 R_2
 R_1
 R_2
 R_1
 R_2
 R_2
 R_3

It is obvious that this method cannot be used when R1 and R2 are also reduced by the reagent.

Secondary amine (V) is also obtained from amide (III) by oxidation with a hypochlorite or a hypobromite.

This constitutes a second modification for the preparation of compounds (I),

provided R₃ contains at least 10 carbon atoms. The salts are prepared by reacting an inorganic or organic acid with amine (I), (IV) or (V) dissolved in a suitable solvent which is then evaporated off, after which the salt is purified by crystallization.

The following non-limiting examples are given to illustrate the invention.

30 Example 1. 30

4-n-Dodecylamino-quinoline 4-Chloro-quinoline (1 mole) is heated for 3 days, at 120°C, with n-dodecylamine (2.2 moles). The resulting solid is taken up into hot water, in the presence of excess sodium hydroxide. The oil released is decanted off and is then extracted with a solvent (e.g. $CHCl_3$, or C_6H_6). After removal of the solvent, the primary amine is recovered by distillation in vacuo. The residue is crystallized from heptane. The product melts at 80°C (Yield: 86%).

> Example 2. 2,8-Dimethyl-4-n-decylamino-quinoline

4-Chloro-2,8-dimethyl-quinoline (1 mole) and n-decylamine (2.2 moles) are heated at 120°C for 9 days. The bases are released as described above. The secondary amine is isolated either by distillation b.p._{0.9} = 224—225°C or by crystallization from heptane; m.p. = 57°C (Yield: 72%). Monohydrochloride, monohydrate: m.p. = 98—99°C. 40

> Example 3. 45 2,8-Dimethyl-4-n-decylamino-quinoline 4-Chloro-2,8-dimethyl-quinoline (1 mole) and n-decylamine (1 mole) are

3	1,496,371	3
5	heated at 120—130°C with triethylamine (1.2 mole). The reaction mixture is taken up into water, in the presence of a solvent such as chloroform, or benzene to remove the resulting triethylamine hydrochloride and the excess tertiary amine. After removing the solvent, the secondary amine is crystallized or distilled (Yield: 70%).	5
10	Example 4. 4-n-Decylamino-quinoline 4-Methylsulfonyl-quinoline (II, $X = CH_3SO_2$ —, $R_1 = R_2 = H$) (1 mole) and n-decylamine (2.2 moles) are heated at 150—170°C for 48 hours. The secondary amine is isolated as previously described; m.p. = 79°C (heptane). (Yield: 60%).	10
15	Example 5. 2,8-Dimethyl-4-n-dodecylamino-quinoline 4 Phenoxy-2,8-dimethyl-quinoline (1 mole) and n-dodecylamine (1.1 mole) are heated at 120°C for 9 days. The reaction mixture is taken up into water made alkaline with excess sodium hydroxide. The secondary amine is crystallized from heptane; m.p. 64°C (Yield: 72%).	15
20	Example 6. 7-Chloro-4-n-decylamino-quinoline 4,7-Dichloroquinoline (1 mole) and decylamine (2.2 moles) are heated at 120°C for 4 days in the presence of phenol (1.2 mole). The secondary amine is isolated as previously described; m.p. = 99°C (ethyl acetate) (Yield: 88%).	20
25	Example 7. 2-Hydroxy-4-n-decylamino-quinoline 2,4-Dihydroxy-quinoline (1 mole) and n-decylamine (3 moles) are refluxed for 24 hours. After distillation of the excess primary amine, the secondary amine is crystallized from ethanol; m.p. = 152°C (Yield: 57%).	25
30	Example 8. 2-Chloro-4-n-decylamino quinoline The preceding hydroxyl derivative (1 mole) and phosphorus oxychloride (12 moles) are refluxed for 44 hours. After removal of the excess chlorinating reagent, the reaction mixture is taken up into ice made alkaline with an alkali metal carbonate, the chloro derivative is extracted with chloroform. The solvent is removed and the product is then crystallized from octane; m.p. = 67°C (Yield: 60%).	30
35	Example 9. (a) Ethyl 2-(2-isopropyl-phenylamino)-crotonate o-Isopropylaniline (1 mole) is mixed with ethyl acetoacetate (1.05 mole) in the presence of 3 drops hydrochloric or acetic acid. After 48 hours, the water formed	35
40	is separated by decantation. The crotonate is distilled under reduced pressure. b.p. _{0.7} = 127—129°C. Yield: 66%. The water formed may also be removed by operating in vacuo, over sulfuric acid, or it may be entrained by azeotropic distillation in the presence of benzene. (b) 2-Methyl-8-isopropyl-4-hydroxy-quinoline	40
45	The above crude crotonate (1 mole) is gradually added to 1 litre boiling diphenyl oxide or to 1 litre paraffin oil heated at 260°C, allowing the alcohol formed to distil off. After cooling, the resulting solid is suction filtered, washed with a solvent (such as trichloroethylene). It is recrystallized from toluene. M.p. = 173—174°C (Yield: 80%).	45
50	(c) 4-Chlora-2-methyl-8-isopropyl-quinoline The above hydroxyl derivative (1 mole), dried at 105°C, is added to phosphorus oxychloride (750 ml) heated at 70—80°C. The temperature is maintained at 80°C during 3 hours. After removing the phosphorus oxychloride in vacuo, the resulting material is poured over ice in the presence of chloroform. It is	50
55 :	The chloroform solution is separated. After removal of the solvent, the quinoline derivative is isolated; b.p. _{0.5} = 105°C (Yield: 93%). (d) 8-Isopropyl-4-n-decylamino-quinaldine	55
60	4-Chloro-8-isopropyl-quinaldine (1 mole) and n-decylamine (2.2 moles) are heated at 120°C during 19 days. The amines are released by action of dilute sodium hydroxide and the insoluble oil is distilled. The secondary amine is collected; $b.p{0.5} = 211°C 68\%$).	60

5	Example 10. 4-n-Tetradecylamino-quinoline 4-Myristoylamino-quinoline (III, $R_3 = C_{13}H_{27}$, $R_1 = R_2 = H$) (0.5 mole) is reduced with lithium aluminum hydride (0.5 mole) in the presence of 2 litres boiling ether or of dioxan at 40—50°C; the excess reagent is destroyed by addition of dilute sodium hydroxide, at about 0°C. The insoluble inorganic materials are removed and washed with ether. The solvent is distilled off; the crude secondary amine is purified by crystallization; m.p. 81°C (heptane). Yield: 70%.	5
10	Example 11. 2-Methyl-4-n-decylamino-quinoline 4-Undecanoylamino-quinaldine (1 mole) is added, with stirring to a cooled mixture (0°C) of bromine or chlorine (1.02 mole) and potassium or sodium hydroxide (5.5 moles) in water (8 litres). The reaction mixture is gradually heated to 70—75°C and is maintained at that temperature for 45—60 minutes. The amine is extracted with a solvent such extracted with solvent such extracted	10
15	is extracted with a solvent such as benzene or chloroform, and purified as previously described.	15
20	Example 12. 3-Nitro-4-n-decylamino-quinoline The above derivative is obtained by reacting 3-nitro-4-chloro-quinoline (0.5 mole) with n-decylamine (1.1 mole) in the presence of nitromethane (1 litre) at 60°C, for 24 hours, with stirring. After removal of the nitromethane by distillation, the bases released with sodium hydroxide are extracted with chloroform. The chloroform is distilled off at atmospheric pressure and the primary amine is then distilled off in vacuo. The 3-nitro-4-n-decylamino-quinoline residue is purified by crystallization from petroleum ether; m.p. = 53—54°C (Yield: 76%).	20
	Example 13.	
30 .	8-Methoxy-4-decylamino-quinaldine 4-Chloro-8-methoxy-quinaldine (1 mole) and decylamine (2.2 moles) are heated at a temperature of 90°C in the presence or in the absence of methanol (800 ml). The derivative is isolated as previously described. b.p. _{0,2} = 226°C; m.p. = 117°C (acetone-water) (Yield: 76%).	30
35	Example 14. 8-Methoxy-4-decylamino-quinaldine 4-Chloro-8-methoxy-quinaldine (1 mole) is treated with decyl amine (2.2 moles) and phenol (1.2 mole) dissolved in methanol (800 ml) at 90°C. After removal of the alcohol, the material is made alkaline with excess sodium hydroxide, the amines are solvent extracted (e.g. chloroform), and the secondary amine is separated by distillation.	35
40	Example 15. 8-Hydroxy-4-decylamino-quinaldine The preceding derivative is heated to boiling with 4 times its weight of pyridine hydrochloride, for 30 minutes. The reaction mixture is taken up into	40
45	water and the insoluble hydrochloride is isolated by suction filtering. It is suspended in chloroform and excess ammonia (50% concentration) containing 1—2% sodium dithionite is added thereto. The chloroform solution is then evaporated in vacuo, to give 8-hydroxy-4-decylamino-quinaldine; m.p. 84.5°C (nitromethane) (Yield: 83%).	45
	Example 16.	
50	4-n-Dodecylamino-quinoline The compound is obtained, according to a modification, from 7-chloro-4-n-dodecylamino-quinoline (0.02 mole). The latter, dissolved in methanol containing 1.35 g potassium hydroxide, is hydrogenated in the presence of Raney nickel until 0.02 mole hydrogen has been taken up. After removal of the catalyst and the	50
55	alcohol, the amine is solvent extracted and crystallized from hexane. Table 1 below indicates the constants of the compounds obtained according to the above examples and of other compounds (I) obtained in a similar manner. To identify the compounds, reference will be made to formula (Ibis) in which R is developed to (CH,) H:	55

$$R_2$$
 R_1 (Ibis)

On the other hand, the positions of substituents R_1 and R_2 on the quinoline nucleus are numbered according to the conventional nomenclature.

TABLE 1.

			•	•
	M.p. (°C)			
n	R_1	R_2	or b.p. (°C)	CODE
10	Н	Н	79	RC61
12	H	Н	80	RC2
14	H	Н	81	RC3
16	Н	Н	85	RC4
18	H	H	84	RC5
10	2—CH ₃	Н	76.5	RC410
12	2—CH ₃	Н	69.5	RC57
14	2—CH ₃	• н	71	RC58
16 .	2—CH ₃	H	75	RC59
18	2—CH ₃	Н	76	RC60
10	3—CH ₃	Н	$b.p{0.3} = 198-201$	RC16
10	H	6—CH ₃	87.5	RC14
10	H	7—CH ₃	102	RC17
10	Н	8—CH ₃	64	RC10
10	H	8—C ₂ H ₅	47	RC47
10	H	8—i—C ₃ H ₇	46.5	RC38
10	2—CH,	5—CH ₃	77	RC31
10	2—CH ₃	6—CH,	52	RC8
10	2—CH ₃	8—CH,	57	RC284
12	2CH ₃	8—CH ₃	64	RC7
10	2—CH ₃	8—C ₂ H ₃	45	RC46
10	2—CH,	8—i—C ₃ H ₇	$b.p{0.5} = 211$	RC12
10	2—Cl	H	67	RC21
-10	H	6—C1	97	RC18
10	H	6—F	71	RC44
10	Н	7—Ci	99.5	RC19

TABLE 1 (continued)

		TABLE I (COILLI	iueuj		
	M.p. (°C)				
. n	R ₁	R ₁	b.p. (°C)	CODE	
12	Н	7—Cl	93	RC53	
14	H	7—Cl	88	RC54	
16	H	7—Cl	90	RC55	
18	H	7—Cl	89	RC56	
10	Н	8—Cl	80	RC20	
10	H	8F	70	RC45	
10	2—CH ₃	6—Cl	89	RC22	
10	2—CH ₃	6—F	80	RC48	
10	2—CH ₃	7—CI	102	RC23	
10	2-CH ₃	8—Cl	91	RC24	
10	2—CH ₃	8—F	76	RC49	
10	Н	6—OCH ₃	89	RC25	
10	H	7—OCH ₃	90	RC26	
10	H	8—OCH ₃	123	RC27	
10	2—CH ₃	6—OCH ₃	76.5	RC28	
10	2—CH ₃	7—OCH ₃	77	RC29	
10	2—CH ₃	8OCH ₃	117	RC30	
10	2—CH ₃	8—SCH ₃	99	RC50	
10	3-NO ₂	H	53—54	RC32	
10	Н	6-NO ₂	120	RC33	
10	Н	7NO ₂	126	RC34	
10	Η.	8NO ₂	82	RC35	
10	2—ОН	Н	152	RC51	
10	2—CH ₃	8—ОН	84.5	RC62	
10	2CF ₃	H	95	RC41	
10	Н .	7—CF ₃	85	RC40	
10	Н.	8—CF,	81	RC37	
. 10	2—CH ₃	8-N(CH ₃) ₂	75—76	RC52	
10	2C ₆ H ₅	Н	71	RC65	
10	Н	5—OCH,	54—55	RC66	

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As previously mentioned, the compounds (I) and their salts exhibit an amoebicidal activity, an antibacterial activity, particularly against gram-positive bacteria, and an antifungal activity, particularly against candida albicans. The amoebicidal activity has been evaluated in vitro on cultures of Entamoeba histolytica and also in vivo in experimental amehiasis of young rats infested with the 5 same parasite. A. In vitro tests Said tests were conducted with cultures of Entamoeba histolytica of human origin, maintained on PAVLOVA-JONES monophase medium (JONES W.R., Experim. Parasit., 1952, 1, p.118-128) according to two different techniques: 10 (1) inhibition at the beginning of the cultures The test involves the determination of the smallest amount of material which, added to the culture medium prior to seeding, completely inhibits the growth of the amebae after a contact time of 72 hours in an oven at 37°C. (2) Lethal action on a two-day culture 15 In this series of tests, the smallest amount of material which, added to a fully growing culture (2-day culture), is capable of killing all the amebae after 48 hours in an oven at 37°C is determined.

Some of the results obtained are summarized in following Table 2. Columns 1, 2 and 3 indicate the reference of the compound, the inhibition at the beginning of cultivation and the lethal action, respectively, in terms of microgrammes per ml.

TABLE 2.

Reference	Inhibition at the beginning of the culture	Lethal action
. RC2	0.5	25
RC12	0.25—0.5	2.5—3.1
RC17	0.5	10
.RC19	0.5—1.25	5—10
RC25	0.5—1	5
RC30	0.062—0.125	1.25
RC33	0.5	12.5
RC34	1	5
RC61	0.125—0.5	5—25
RC284 RC284.HCl	0.125—0.31 0.10—0.5	0.62—5 1.25—2.5

B In viva têsts

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The in vivo tests were conducted according to a technique closely related to that described by JONES (JONES W.R., Brit. J. Pharmacol., 1967, 2, p. 217—220) and discussed by R. CAVIER & J. CENAC (Bull. Soc. Pat. Exot., 1972, 65, p. 399—404).

The tests animals used are young rats, immediately after weaning, weighing 25-35 g.

After aseptic laparotomy, under nembutal-induced anesthesia, (1% solution in sterile distilled water; intraperitoneal injection of 0.50 ml per 100 g of body weight of the animal) 0.5 ml of a culture of *E. histolytica* on di-phase medium (Pasteur Institute) containing about 200.000 pathogenic amebae is inoculated in the cecum. Treatment begins 24 hours after infestation and comprises administering the test material suspended in a mixture of equal parts of water and gum syrup, by the oral route, once daily during four days.

route, once daily during four days.

Autopsy is carried out 48 hours after the last ingestion. The cecum is examined macroscopically; its contents and the material obtained on scraping the muccos of the cecum are examined under the microscopic

mucosa of the cecum are examined under the microscope.

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In each series of experiments, a number of animals are not given any treatment and are used as reference of the infestation.

The results are expressed according to the scoring method disclosed by WOOLFE (Exper. Chemother., Acad. Press, New-York-London, 1963, p. 422—443): the average infestation index varies from 0 to 5.

Some of the resultats obtained are summarized in Table 3.

TABLE 3.

Product		Daily dosage (mg/kg)	Mean infestation index		
	RC19	200	0.5		
	RC61	100	1.2		
	RC284	100	0.3		
	none		3.5		

Acute toxicity was determined in SWISS SPF mice by individual forcible feeding in the form of a homogeneous suspension, in a single administration. The following results were obtained after 14 days:

RC12 LD50: 1.7 g/kg RC19 LD50: in excess of 3 g/kg RC30 LD50: 2.1 g/kg RC284 LD50: 2.2 g/kg

The antibacterial and antifungal activities were evaluated by the determination of the minimum inhibitory concentration, as mcg/cm3, of compounds (I) with respect to various pathogenic microbial strains. Two antifungal antibiotics, nystatine and griseofulvine, are used as reference materials. The results obtained are given in Table 4 below.

Minimum inhibitory concentration (as mcg/cm3)

withindin initiotory concentration (as mcg/cm3)						
Product	1	2	3	4	5	
RC 61	2	4	1	0.8	0.5	
RC 2	2	2	⊲ ं	<0.25	0.25	
RC 3	6	6	6	2	⊲	
RC 410	20	20	2.5	0.8	1	
RC 57	6	. 6	1.5	0.5	1	
RC 14	2	2	2	0.4	0.4	
RC 17	2 .	2	2	0.4	0.4	
RC 31	2	4	2	0.5	0.5	
RC 46	2	2	2	0.5	0.5	
RC 24	6	6	3	<0.25	0.8	5000 U/mg
Nystatine			15 U			
Griseofulvine				0.8	0.8	

1: Staphylococcus aureus 209P—ATCC 6538P

2 : Streptococcus fecalis 3 : Candida albicans

4: Trichophyton mentagrophytes

5 : Epidermophyton floccosum

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In these various applications, the compounds (I) may be administered orally, topically, or by the vaginal or rectal route, formulated as tablets, cachets, capsules, ointments, solutions, powders, mouth wash, ovules, or suppositories, optionally together with the excipients conventionally used in such formulations. A daily dosage regimen of 0.5-5 g active ingredient may generally be administered.

WHAT WE CLAIM IS:—

1. 4-amino-quinoline derivatives having the general formula:

$$R_2$$
 R_1 R_1

in which R is a straight- or branched-chain alkyl group having at least 10 carbon atoms and R₁ and R₂, which may be the same or different, are each hydrogen, halogen, an alkyl, aryl, hydroxy, ether, thioether, amino, alkylamino, dialkylamino, nitro or trifluoromethyl group, and their acid addition salts.

2. Derivatives as claimed in claim 1, wherein R₁ and R₂ are each hydrogen, halogen, a lower alkyl, phenyl, hydroxy, lower alkoxy, lower alkylthio, diloweralkylamino, nitro or trifluoromethyl group.

3. 4-n-Dodecylamino-quinoline and its salts. 4. 8-Isopropylamino-4-n-decylamino-quinaldine and its salts.

5. 7-Methyl-4-n-decylamino-quinoline and its salts.

6. 7-Chloro-4-n-decylamino-quinoline and its salts.
7. 6-Methoxy-4-n-decylamino-quinoline and its salts. 8. 8-Methoxy-4-n-decylamino-4-quinaldine and its salts.

9. 6-Nitro-4-n-decylamino-quinoline and its salts. 10. 7-Nitro-4-n-decylamino-quinoline and its salts.

11. 4-n-Decylamino-quinoline and its salts.

12. 8-Methyl-4-n-decylamino-quinaldine and its salts. 13. Process for the preparation of derivatives as claimed in any one of the preceding claims, comprising reacting a quinoline having the formula:

$$R_2$$
 R_1 (II)

in which R₁ and R₂ have the aforesaid meanings and X is a cleavable grouping, with a primary amine of the formula NH₂R in which R has the aforesaid meaning, and, if desired, converting the resulting compound to the salt form, by means of an

14. Process as claimed in claim 13, wherein X is halogen, a hydroxy, aryloxy,

alkylthio or arylthio, alkyl- or aryl-sulfonyl group.

15. Process as claimed in claim 13 or 14, wherein there is used, per mole of quinoline (II), either a substantially dimolar amount of amine NH₂R, or a substantially equimolar amount of said amine, to which is added a tertiary amine.

16. Process as claimed in any one of claims 13 to 15, wherein the reaction is conducted at elevated temperature, in the presence of a solvent.

17. Process as claimed in claim 16 wherein the solvent is an alcohol, a nitro 40 derivative, acetonitrile, phenol or a mixture thereof.

18. Process as claimed in any one of claims 13 to 16, wherein after compound (I) is obtained, it is converted to another compound (I) by chemical modification of substituents R_1 and/or R_2 .

19. Process for the preparation of derivatives as claimed in any one of claims 1 45 to 12, comprising reducing an amide having the formula:

$$R_2$$
 R_1
 R_1
 R_2
 R_1

5 .

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in which R, and R2 have the aforesaid meanings and R3 is an alkyl group having at least 9 carbon atoms, to an amine (I), with lithium aluminum hydride in a solvent, and, if desired, converting the resulting amine to a salt by means of an acid.

20. Process for the preparation of derivatives as claimed in any one of claims -12, comprising oxidizing an amide having the formula:

(III)

in which R₁ and R₂ have the aforesaid meanings and R₃ is an alkyl group having at least 10 carbon atoms, to an amine (I), with a hypochlorite or a hypobromite and, if desired, converting the resulting amine to a salt by means of an acid.

21. Therapeutic composition comprising, as active ingredient, a compound as claimed in any one of claims 1—12.

22. 4-amino-quinoline derivatives, having the general formula:

(I)

in which R, R₁ and R₂ have the same significance as in claim 1 and their acid addition salts, substantially as described with reference to the Examples. 15 15 23. Process for the preparation of derivatives as claimed in claim 22, substantially as described with reference to the Examples.

> BROOKES & MARTIN, Chartered Patent Agents, 52/54 High Holborn, London WCIV 6SE. Agents for the Applicants.

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